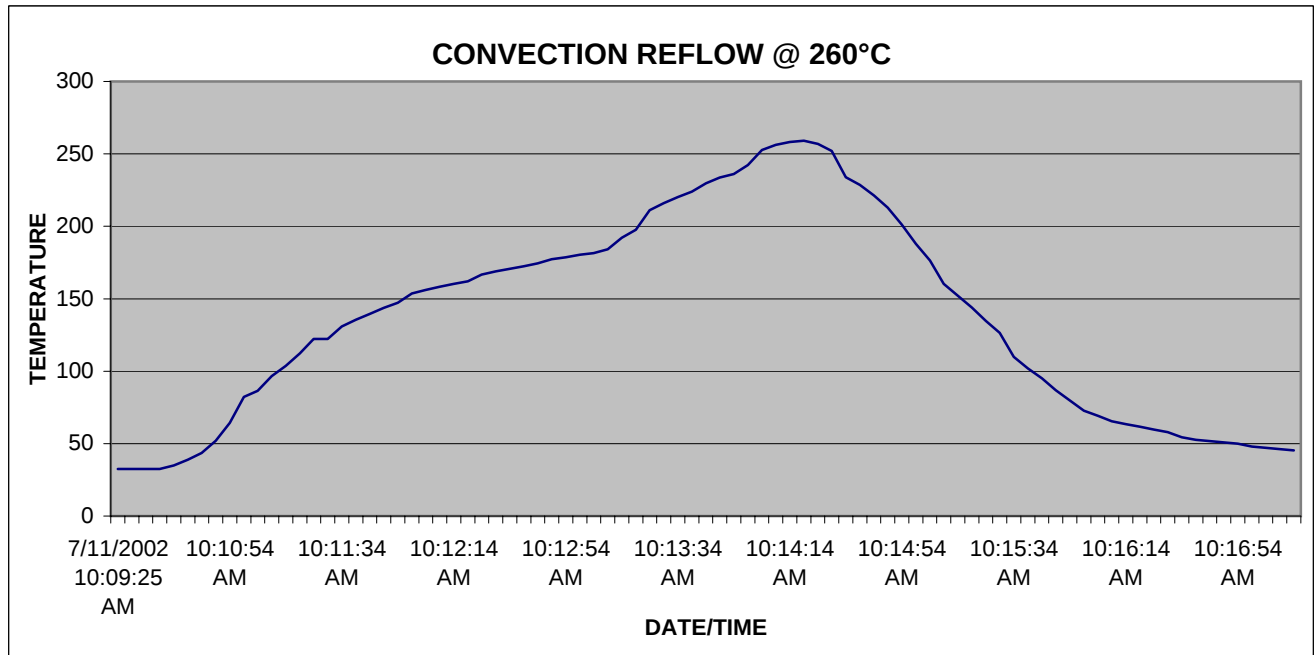


CONVECTION REFLOW PROFILE CHART



- | | | | |
|----|--|---|------------------|
| 1) | AVERAGE RAMP-UP RATE (183°C TO PEAK) | : | 0.96°C/SEC |
| 2) | PREHEAT TEMPERATURE 125 (+25)°C | : | 30.0 SEC |
| 3) | TEMPERATURE MAINTAINED ABOVE 183°C | : | 90.0 SEC |
| 4) | TIME WITHIN 5°C OF ACTUAL PEAK TEMPERATURE | : | 15.0 SEC |
| 5) | PEAK TEMPERATURE RANGE | : | 259.2°C TO 260°C |
| 6) | RAMP-DOWN RATE | : | 2.54°C/SEC |
| 7) | TIME 25°C TO PEAK TEMPERATURE | : | 4.33 MINUTES |